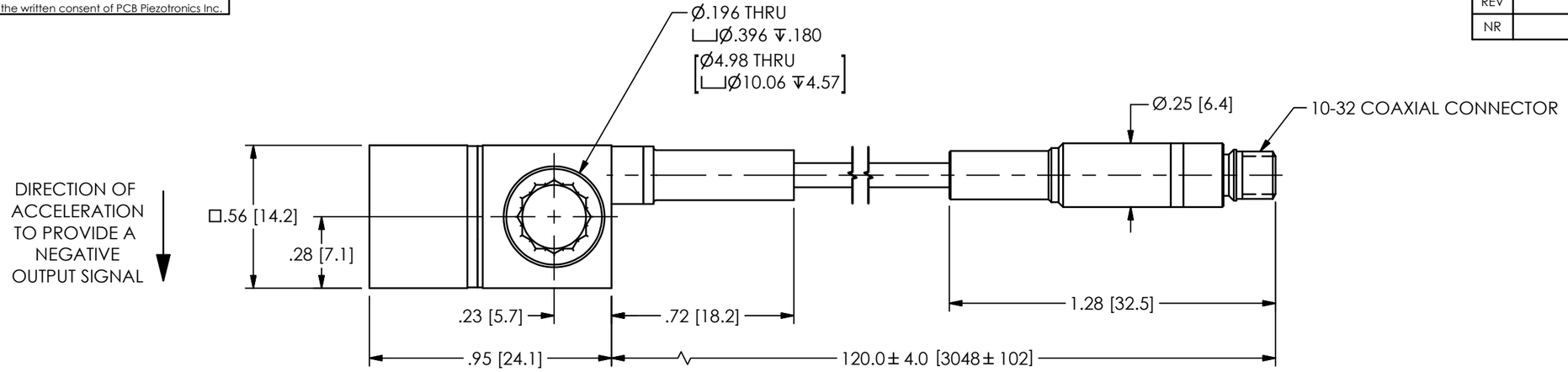
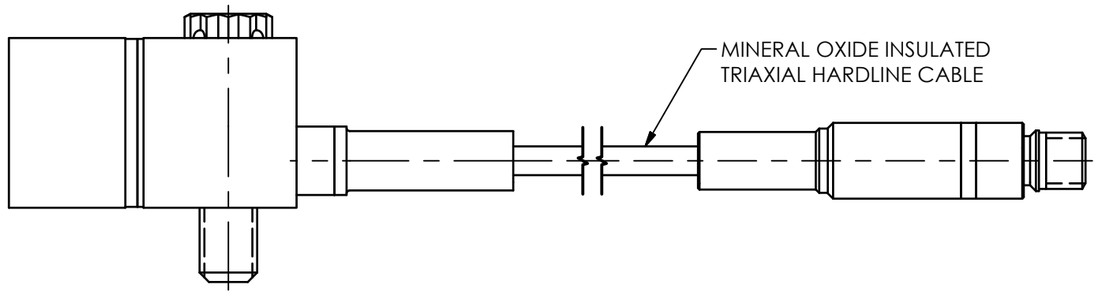
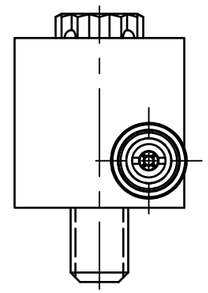
65034

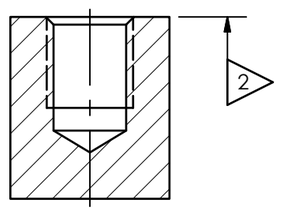
REVISIONS		
REV	DESCRIPTION	DIN
NR	RELEASED TO DRAFTING	46074







1. MOUNTING HOLE PREPARATION:
Ø.159[Ø4.04] ↧(X) +.130 [3.30]
10-32 UNJF-3B ↧(X) +.035 [.89]
WHERE: (X)=DISTANCE MOUNTING SCREW EXTENDS PAST MOUNTING SURFACE [I.E. SCREW INSERTION DEPTH]



5.) CABLE MINIMUM BEND RADIUS: .25 [6.35]

4.) RECOMMENDED MOUNTING TORQUE: 10-20 INCH POUNDS [113-225 NEWTON CENTIMETERS]

3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICONE GREASE (OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING

2. MOUTNING SURFACES SHOULD BE FLAT TO WITHIN .001[.03] TIR ACROSS A 2" DIAMETER AREA WITH A SURFACE FINISH OF 63[1.61] OR BETTER FOR BEST RESULTS

1. DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN ± 1°

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES DECIMALS XX ±.01 XXX ±.005 ANGLES ± 2 DEGREES	DIMENSIONS IN MILLIMETERS [IN BRACKETS] DECIMALS X ± 0.3 XX ± 0.13 ANGLES ± 2 DEGREES	KRM	10/24/16	JDM	10/24/16	GJR	10/24/16
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	TITLE: INSTALLATION DRAWING MODEL 357E93 ACCELEROMETER					

PCB PIEZOTRONICS
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(716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO. 52681	DWG. NO. 65034	
SCALE: 2X	SHEET 1 OF 1	