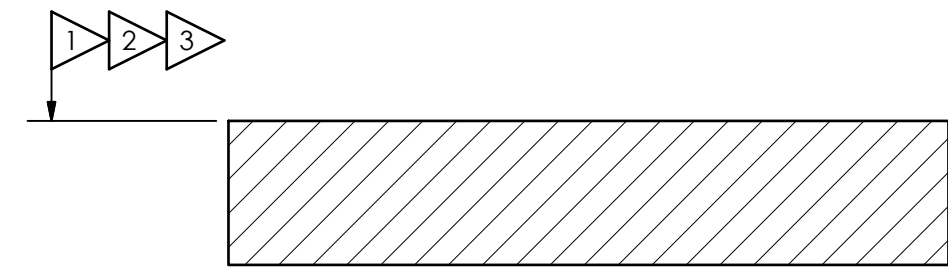
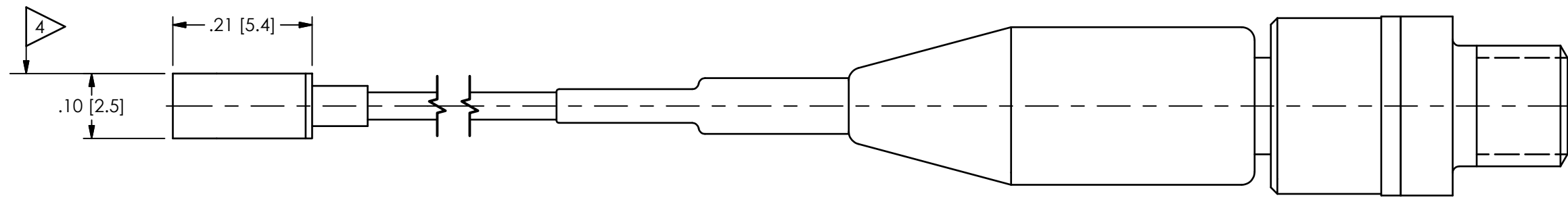
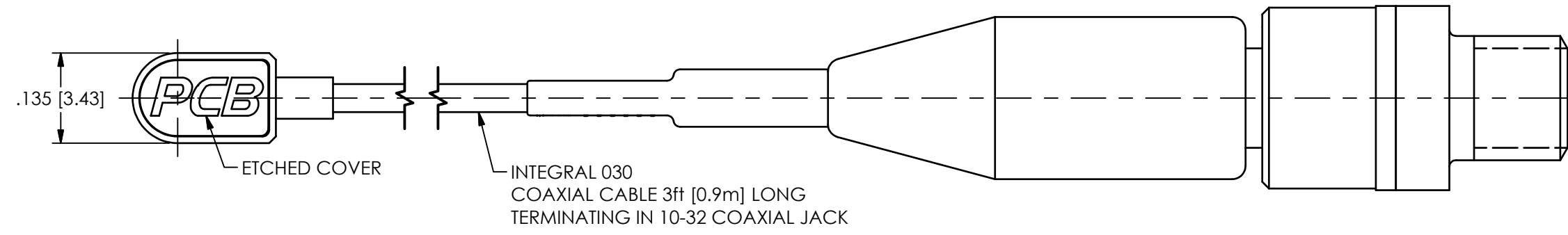


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REVISIONS		
REV	DESCRIPTION	DIN
A	SWITCHED OUT HOUSING (ITEM 1) IN MAIN ASSEMBLY	47819



- 5.) SEE SHEET 2 OF 2 FOR CABLE STRAIN RELIEF AND REMOVAL INFORMATION
- 4 DO NOT MOUNT ON THIS SURFACE
- 3 FOR SEMI-PERMANENT MOUNTING USE MODEL 080A90 "QUICK BONDING GEL" OR EQUIVALENT
- 2 FOR TEMPORARY MOUNTING APPLICATIONS, USE PETRO WAX (MODEL 080A109), APPLY APPROXIMATELY 5 POUNDS [22 NEWTONS] OF FORCE TO TOP OF ACCELEROMETER CREATING A THIN BUT HOMOGENEOUS LAYER OF WAX
- 1 RECOMMENDED MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .003 [.08] TIR OVER Ø.250 [6.35] WITH A 32 [.8] FINISH FOR BEST RESULTS

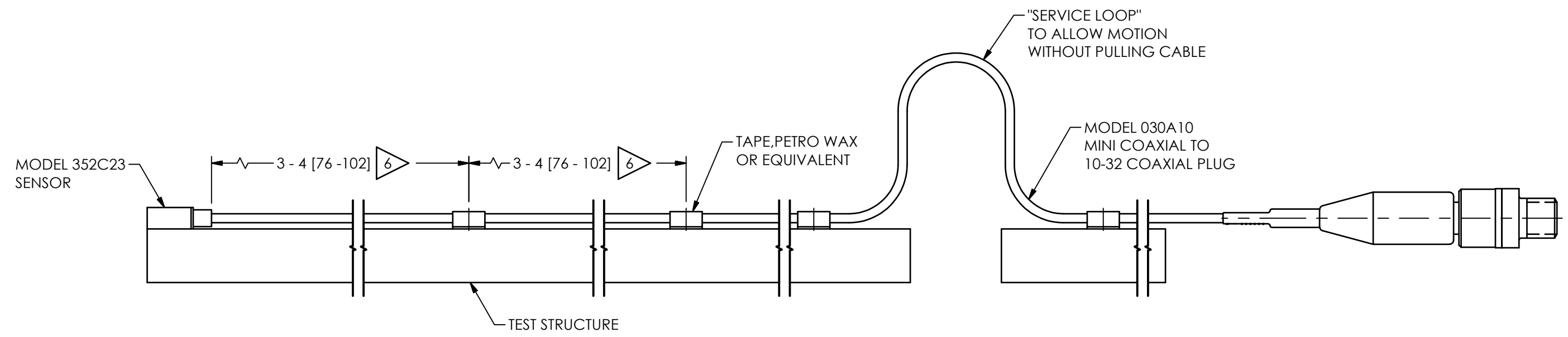
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	KRM	2/12/18	KRM	2/12/18	LAB	2/12/18
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±.03 XX ±.013	TITLE INSTALLATION DRAWING ACCELEROMETER					
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES						
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 65184		SCALE: 6X SHEET 1 OF 2	

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REVISIONS		
REV	DESCRIPTION	DIN
	-SEE SHEET 1-	



7.) TO AVOID UNNECESSARY DAMAGE TO THE SENSOR AND/OR CABLE, USE THE SUPPLIED REMOVAL TOOL (MODEL 039A37), A QUICK TWISTING MOTION WILL FREE THE SENSOR FROM THE TEST STRUCTURE

6 FASTEN CABLE TO TEST STRUCTURE TYPICALLY WITHIN 3-4 [76-101] OF SENSOR, THEN FASTEN AGAIN WITHIN 3-4 [76-101] OF PREVIOUS ATTACHMENT, BETWEEN THE TEST STRUCTURE AND A FIXED STRUCTURE, ALLOW A SERVICE LOOP LARGE ENOUGH TO PREVENT PULLING OF THE CABLE WHEN SHAKING, MORE ATTACHMENT POINTS WILL PROVIDE LESS NOISE IN THE RESULTING DATA, LOOSE CABLES OR PARTS ELSEWHERE ON THE TEST STRUCTURE CAN ALSO GENERATE "NOISE" ON THE SIGNAL RECEIVED FROM THE MODEL 352C23

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	KRM	2/12/18	KRM	2/12/18	LAB	2/12/18
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±.03 XX ±.013	TITLE INSTALLATION DRAWING ACCELEROMETER					
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES						
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 65184		SCALE: 2X SHEET 2 OF 2	

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